



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-836-019
Job Sheet 171641



Part No: D350-836-019

Job Qty: 1 ea

Part Name: Crosstube Antenna Mount AS350 / AS355



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/6/18

Job Tracking No:

Due Date: 2/23/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A SHEET 7 IPP REV:A 13.07.18 AS PER ECN13-561 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		2/23/18	0.00	0.00	Start Up Stores/Pkg-1		FEB 09 2018
110	Packaging	1 pcs		2/23/18	0.00	0.00	Packaging1-4		FEB 09 2018
120	QC	1 pcs		2/23/18	0.00	0.00	QC4		Sms
125	DC	1 pcs		2/23/18	0.00	0.00	DC		
130	Packaging	1 pcs		2/23/18	0.00	0.00	Packaging3-1	DAG 21 9-20	Sms
140	QC21-FG	1 Ea		2/23/18	0.00	0.00	QC21		FEB 09 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-11A	Bolt	2 Ea (2 ea)	90-Start up Operation	
AN4-16A	Bolt	2 Ea (2 ea)	90-Start up Operation	
D2732-030	Rubber Cushion - 3"	2 Ea (2 ea)	90-Start up Operation	
D4853-1	Top Bracket	1 Ea (1 ea)	90-Start up Operation	
D4854-1	Lower Bracket	1 Ea (1 ea)	90-Start up Operation	
D4855-1	Antenna Bracket	1 Ea (1 ea)	90-Start up Operation	
MS21042L4	Nut	4 Ea (4 ea)	90-Start up Operation	
NAS1149D0432J	Washer	8 Ea (8 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-11A	2	218	0
	AN4-16A	2	245	0
	D2732-030	2	344	0
	D4853-1	1	18	0
	D4854-1	1	19	0
	D4855-1	1	21	0
	MS21042L4	4	1,995	0
	NAS1149D0432J	8	530	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____ Step _____		DISPOSITION		AGAINST DEPARTMENT/PROCESS																											
Description Work Order: _____ Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K64 1K7 CANADA TEL: 1 613 632 - 5200 Email: sales@dartaero.com www.dartaerospace.com		S040790 Crosstube Antenna Mount AS350 / AS355		ss tube ☐ iall Fab ☐ nishing ☐ 1posite ☐		Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐		Engineering ☐ Quality ☐ Other ☐																							
				MRB (QS1042) Approval																											
				Completed By																											
				Lead hand / Supervisor Approval Verification																											
Root Cause <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 50%;">Environment ☐</td> <td style="width: 50%;">No Re-verification ☐</td> </tr> <tr> <td>Design ☐</td> <td>Operator ☐</td> </tr> <tr> <td>Doc/Data ☐</td> <td>Offset/Setup ☐</td> </tr> <tr> <td>Equip/Tooling ☐</td> <td>Supplier ☐</td> </tr> <tr> <td>Handling/Pre ☐</td> <td>Training ☐</td> </tr> <tr> <td>Material ☐</td> <td>Use for Testing ☐</td> </tr> <tr> <td>Internal Transport ☐</td> <td>Poor Information ☐</td> </tr> <tr> <td>Tribal Knowledge ☐</td> <td>Rushing ☐</td> </tr> <tr> <td>LOA ☐</td> <td>Product Improvement ☐</td> </tr> <tr> <td>Substation ☐</td> <td>Process Improvement ☐</td> </tr> <tr> <td>Past Expiry Date ☐</td> <td>Manufacturing Process ☐</td> </tr> <tr> <td>Misidentified ☐</td> <td>Past Due ☐</td> </tr> </table>		Environment ☐	No Re-verification ☐	Design ☐	Operator ☐	Doc/Data ☐	Offset/Setup ☐	Equip/Tooling ☐	Supplier ☐	Handling/Pre ☐	Training ☐	Material ☐	Use for Testing ☐	Internal Transport ☐	Poor Information ☐	Tribal Knowledge ☐	Rushing ☐	LOA ☐	Product Improvement ☐	Substation ☐	Process Improvement ☐	Past Expiry Date ☐	Manufacturing Process ☐	Misidentified ☐	Past Due ☐	S040790 Crosstube Antenna Mount AS350 / AS355		Position ☐ _____ _____		_____ _____ _____	
		Environment ☐	No Re-verification ☐																												
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QC / QA Coordinator Approval																															
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Mfg Date: 02/09/18
Job No: 171641

PART NO: D350-836-019
Original Serial #: S040790
Revision: DC
Operation: CHG001
Change No:

Marks/Chatter

Drill Holes

OTHER :



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Master Unit 000691

Tel (613) 632-5200

Containers on Master Unit 000691				
Serial No	Part No	Customer Part No	Status	Quantity
S040776	AN4-11A		Allocated	2
S040774	AN4-16A	AN4-16A	Allocated	2
S040772	D2732-030	D2732-030	Allocated	2
S040731	D4853-1	D4853-1	Allocated	1
S040769	D4854-1	D4854-1	Allocated	1
S040729	D4855-1	D4855-1	Allocated	1
S040728	MS21042L4	MS21042L4	Allocated	4
S040727	NAS1149D0432J		Allocated	8

5. PARTS LIST

Qty -019	Qty -111	Part Number	Description
X		D350-836-019	CROSSTUBE ANTENNA MOUNT KIT AS350/355 (P162-350)
	X	D208-836-111	CROSSTUBE ANTENNA MOUNT KIT UNIVERSAL (P162-U)
1	1	D4853-1	TOP BRACKET (REPLACES P/N G13013-1)
	1	D4853-3	TOP BRACKET (REPLACES P/N G13013-5)
	1	D4853-5	TOP BRACKET (REPLACES P/N G13013-7)
	1	D4853-7	TOP BRACKET (REPLACES P/N G13013-8)
1	1	D4854-1	LOWER BRACKET (REPLACES P/N G13013-2)
	1	D4854-3	LOWER BRACKET (REPLACES P/N G13013-6)
	1	D4854-5	LOWER BRACKET (REPLACES P/N G13013-8)
	1	D4854-7	LOWER BRACKET (REPLACES P/N G13013-10)
1	1	D4855-1	ANTENNA BRACKET (REPLACES P/N G13013-3)
2	2	D2732-030	RUBBER CUSHION (REPLACES P/N G13013-4)
2	2	AN4-18A	BOLT
2	2	AN4-11A	BOLT
8	8	NAS1149D0432J	WASHER
4	4	MS21042L4	LOCKNUT